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(54) Hair conditioning preparation.

(57) There is disclosed a hair rinse conditioner which is capable of imparting a degree of set to the hair. The conditioner comprises, in an aqueous medium, a cationic surfactant which is present in lamellar phase and a latex of particles of a water-insoluble film-forming polymer, which latex has a minimum film-forming temperature in the range 15 °C to 50 °C.

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HAIR CONDITIONING PREPARATION

5 This invention relates to hair conditioning preparations and in particular to conditioning hair rinses, which are sometimes simply called hair rinses. These products are intended to be applied to wet hair following shampooing, and after rinsing off they leave the hair in an improved condition. In particular this treatment makes the hair more manageable and improves especially the  
10 wet-combability of the hair. Such products usually comprise an aqueous solution of a cationic quaternary ammonium compound, for example cetyltrimethylammonium chloride.

15 This invention is concerned with rinse conditioners which additionally enhance the set or retention of style of the hair.

20 European patent application 80 100 731.1 (publication No. 0 034 190; Helene Curtis Industries, Inc.) relates to hair conditioning rinse compositions having hair holding

properties. These comprise an aqueous composition containing from about 0.02 to about 2 weight percent of a water-soluble anionic polymer and from about 0.1 to about 5 weight percent of a cationic surfactant capable of forming a water-insoluble reaction product with the anionic polymer.

A hair rinse conditioner having hair setting qualities is also described in Japanese Patent Application No. 57126-409 (Kao Soap KK). These compositions comprise 0.1 to 10 weight percent of a quaternary ammonium salt, 0.1 to 5 weight percent of a polymer having a cationic radical of ring structure (eg. poly(dimethyldiallylammonium chloride)) and 0.1 to 30 weight per cent of an oily compound consisting of a hydrocarbon, higher alcohol or a silicone.

A hair rinse conditioner comprising a water-soluble copolymer of vinyl pyrrolidone and dimethylaminoethyl methacrylate and a cationic surfactant is described in Example 13 of UK Patent Application No. 78 26346 (Publication No. 2 000 026; GAF Corporation).

The inclusion of a water-soluble polymer as described in the above Japanese and UK patent applications, respectively, has a limited effect since the polymer would be substantially rinsed out with the rinsing of the hair. Such disadvantage is referred to in the above European application.

UK Patent Application No. 2 114 580 (L'Oreal) describes a composition suitable for treating the hair, nails and/or skin, which comprises, in an appropriate medium, at least one cationic polymer of the polyamine, polyaminoamide or poly-(quaternary ammonium) type containing amine or ammonium groups in the polymer chain or joined thereto,

and at least one anionic latex which is in the form of a colloidal suspension of particles of polymers containing anionic functional groups, in an aqueous or organic liquid phase. Embodiments of such a composition in the form of  
5 a rinse-off conditioner are described in Examples 1 and 2 of the application.

The rinse conditioner preparation of the present invention which is capable of imparting a degree of set to the hair  
10 comprises, in an aqueous medium, a cationic surfactant which is present in disperse lamellar phase and a latex of particles of a water-insoluble film-forming polymer, which latex has a minimum film-forming temperature of 15 to 50°C, the composition not containing a cationic polymer,  
15 ie. a polymer having cationic functional groups.

Suitable cationic surfactants include quaternary ammonium chlorides and bromides having at least one long chain (C12-C22) alkyl group or at least one aryl group.  
20 Specific surfactants which are suitable include oleyl dimethyl benzyl ammonium chloride, cetyl trimethyl ammonium chloride, cetyl trimethyl ammonium bromide, methyl bis[2-hydroxyethyl] oleyl ammonium chloride, stearyl trimethyl ammonium chloride and distearyl dimethyl  
25 ammonium chloride. The cationic surfactant is generally used in amounts from about 0.1 to about 5 weight percent. A preferred range is from about 0.2 to about 3 weight percent by weight.

30 The cationic surfactant of the hair rinse conditioner of this invention is present in the aqueous composition as a disperse lamellar phase rather than in micellar form as it does in a simple aqueous solution. The production of a disperse lamellar phase is most conveniently effected by  
35 the inclusion of higher fatty alcohols having 8-22, preferably 16-20, carbon atoms, such as cetyl and stearyl

alcohols, which themselves contribute to the overall conditioning properties of the product. Such higher alcohols may range in amount from 0.1 to 5 weight per cent of the total composition, the amount being sufficient to  
5 convert the surfactant to the lamellar liquid crystal phase.

The water-insoluble film-forming polymer present in the rinse conditioner composition of the present invention is  
10 incorporated as a latex emulsion having a minimum film-forming temperature of from 15 to 50°C, preferably from 15 to 35°C. The polymer emulsion is preferably one which produces films having a measurable hardness as determined by the Persoz method.

15 Examples of suitable polymer types are poly (vinyl acetate), copolymers of styrene and alkyl acrylates, and copolymers of vinyl acetate and acrylic acid. These polymers are available commercially in the form of latices  
20 which usually have a solids content of about 50% by weight. The size of the polymer particles in such a latex usually ranges from about 0.1 micron to about 5 microns.

25 The amount of the water-insoluble film-forming polymer present in a composition according to the invention is desirably at least 0.5%, preferably at least 1%, by weight of the composition. The amount of the polymer will usually be in the range 1 to 10% by weight of the  
30 composition.

Other optional ingredients which may be included in the hair rinse conditioner of the invention include hydrocarbon oils or waxes, silicones, pearlising agents,  
35 preservatives, perfumes and colourants.

It is an important feature of this invention that the cationic surfactant is present as a disperse lamellar phase. We have shown that when the cationic surfactant is present only in the micellar form the deposition onto the hair of the particles of the water-insoluble polymer is much reduced resulting in inferior setting properties. In the absence of the cationic surfactant altogether substantially no deposition of polymer occurs and no setting benefit is obtained.

In use the rinse conditioner of the invention is employed in the conventional manner. It is applied to wet hair, usually to freshly shampooed hair, the hair is rinsed and then set in the desired configuration. The hair is then dried. Drying is accelerated by applying heat, such as from a hair drier.

The hair setting properties of the conditioner products of the invention are believed to be due to the deposited polymer particles of the latex forming polymer films which act to hold the hairs in place. Particles deposited from a polymer latex having a relatively low film forming temperature may form films even without the use of, say, a hair drier for drying the hair. However, it has been found that maximum benefits are obtained when heat is applied in the drying stage.

The minimum film forming temperature of the polymer emulsion can be determined by the procedure described in Technical Service Report G2a dated December 1973 of Vinyl Products Limited, Carshalton, Surrey, England. In this test procedure a chromium plated copper bar acts as a standard non-porous test surface; it is adapted for the circulation of coolant at one end and for heating at the other and contains small holes at 2.5 cm intervals in which thermistor probes are placed; these are connected

through a multi-way switch to an electrical thermometer. To ensure standard conditions, the bar is enclosed in an insulated box having a lid with a viewing panel. A vent conducts air at 40-50% relative humidity over the upper surface of the bar at a flow rate of 25 litre/minute.

For preliminary determinations a large temperature differential is maintained across the test bar. Emulsion is applied at 0.076 mm wet thickness to the bar, and the lid of the box is closed. The emulsion dries, and at some point along the bar there is a change from a continuous to a discontinuous polymer deposit; the temperature of the bar at that point is measured remotely by the electrical thermometer. The bar is then cleaned and set up to give a temperature gradient of  $0.4^{\circ}\text{C/cm}$ , in a range including the preliminary value. The test is repeated, and gives a value of the minimum film forming temperature accurate to  $0.5^{\circ}\text{C}$ .

The Technical Service Report G2a referred to above also includes a description of the Persoz Pendulum method for determining the hardness of a polymer film. The test procedure is to apply emulsion on flat plate glass to give a dry film 0.05 mm thick. After leaving the dry film for 24 hours at  $20^{\circ}\text{C}$  and a relative humidity of 65%, the plate is positioned on the stand of the Persoz equipment; the pendulum is placed on the polymer film, and is set swinging with an initial deflection of  $12^{\circ}$  from the vertical. The time in seconds for the deflection to decrease to  $4^{\circ}$  from the vertical is recorded; the greater this period, the harder the test material.

The invention will now be illustrated by the following Examples. Percentages are by weight.

Example 1

A rinse conditioner was made having the following composition.

5		<u>%</u>
	Cetyltrimethylammonium chloride (50% active)	1.4
	Paraffin Wax (M.Pt.48-52°C)	1.0
	Cetostearyl alcohol <sup>1</sup>	1.75
	Glyceryl monostearate	0.7
10	Styrene-acrylic copolymer emulsion (49-51% solids) <sup>2</sup>	5.0
	Water	to 100.0

15 1 - also called cetylstearyl alcohol - a mixture of cetyl alcohol and stearyl alcohol

20 2 - The copolymer had a styrene : acrylic weight ratio of 1:1 and a particle size of about 0.2 micron. The minimum film forming temperature of the latex was 28°C. The hardness (Persoz) of a dried film of the latex was 106 seconds.

25 The rinse conditioner was made in the following manner. The paraffin wax, cetostearyl alcohol and glyceryl monostearate were heated at about 70°C together with 90% of the cationic surfactant. The molten fatty ingredients were then added to the water, also heated to about 70°C, with rapid stirring. The mixture was allowed to cool while maintaining stirring. The latex, to which 10% of the cationic surfactant had been added, was then incorporated.

35 Curled hair switches treated with the above product, in which the cationic surfactant is present in disperse lamellar phase, were compared for tightness of curl and curl strength with those which had been treated with a



micellar solution of cetyltrimethylammonium chloride (0.7%) containing the copolymer latex (2.5% solids).

5 The comparison between the two hair conditioning products was performed in the following way. Each test product was applied, respectively, to a set of six wet hair switches after which the switches were rinsed with water, towel dried, wound on hair rollers having a diameter of about 3 cms and dried at about 50°C for 1 hour. The  
10 curled switches were then removed from the rollers and placed in a humidity cabinet (50% relative humidity, 20°C) for 3 hours.

15 Switches treated with the two test products were then compared in pairs by 6 panellists, each panellist comparing four pairs of switches. The panellists assessed the curls visually for tightness of curl and then, by handling them, assessed them for curl strength.

20 The switches treated with the product of the invention were judged to be significantly superior both in tightness of curl and curl strength to those treated with the conditioner product comprising a micellar solution of the surfactant. The degree statistical significance achieved  
25 in these tests was better than 5%.

Example 2

A rinse conditioner was made having the following composition.

5		<u>%</u>
	Cetyltrimethylammonium chloride (50% active)	1.4
	Paraffin Wax (M.Pt. 48-52°C)	1.0
	Cetostearyl alcohol	1.75
	Glyceryl monostearate	0.7
10	Latex of polyvinylacetate <sup>1</sup> (50% solids)	5.0
	Water	to 100.0

- 1 - The copolymer had a particle size of about 1-3 microns and the minimum film-forming temperature of the latex was 19°C. The hardness (Persoz) of a dried film of the latex was 280 seconds.

Treatment of hair switches with the above product by the procedure as described in Example 1 imparted hair holding properties to the hair.

Example 3

The following is a further example of a rinse conditioner formulation.

25		<u>%</u>
	Cetyltrimethylammonium chloride (50% active)	1.4
	Paraffin Wax (M.Pt. 48-52°C)	1.0
	Cetostearyl alcohol	1.75
30	Glyceryl monostearate	0.7
	Latex of Example 1	5.0
	Preservative	0.2
	Perfume	0.4
	Colourant	0.0007
35	Water	to 100.0

This product has similar hair setting properties to that of Example 1.

Example 4

5

A rinse conditioner was made having the following composition.

	<u>%</u>
10 Distearyl dimethyl ammonium chloride	0.7
Paraffin wax (M.Pt. 48-52°C)	1.0
Cetostearyl alcohol	1.75
Glyceryl monostearate	0.7
Latex of Example 1	5.0
15 Water	to 100.0

Treatment of hair switches with the above product by the procedure as described in Example 1 imparted hair holding properties to the hair.

20

Example 5

The following is an example of a rinse conditioner of the invention which is applied to the hair in the form of a  
25 mousse.

	<u>%</u>
Conditioner of Example 1	90
Propellant F <sub>12</sub>	10

30

Treatment of hair switches with this product as described in Example 1 imparted hair holding properties to the hair.

CLAIMS

1. A hair rinse conditioner preparation which is capable of imparting a degree of set to the hair comprising, in an aqueous medium, a cationic surfactant which is present in  
5 disperse lamellar phase and a latex of particles of a water-insoluble film-forming polymer, which latex has a minimum film forming temperature of 15 to 50°C, the composition not containing a cationic polymer.
- 10 2. A hair conditioner preparation as claimed in Claim 1 wherein the cationic surfactant is a quaternary ammonium salt.
- 15 3. A hair conditioner preparation as claimed in Claim 1 or Claim 2 wherein the cationic surfactant is present in an amount of from 0.1 to 5% by weight of the preparation.
- 20 4. A hair conditioner preparation as claimed in any of the preceding claims wherein the water-insoluble film-forming polymer is poly(vinyl acetate), a copolymer of styrene and an alkyl acrylate or a copolymer of vinyl acetate and acrylic acid.
- 25 5. A hair conditioner preparation as claimed in any of the preceding claims wherein the amount of the water-insoluble film-forming polymer is from 0.5 to 10% by weight of the preparation.
- 30 6. A method of preparing an aqueous hair rinse conditioner preparation as claimed in any of the preceding claims comprising forming a blend of a cationic surfactant in disperse lamellar phase and a water-insoluble film-forming polymer in the form of a latex having a  
35 minimum film-forming temperature of 15 to 50°C.